

NOTES:

- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSION IN MILLIMETERS BELOW.
- LUER COMPATIBLE WITH ISO 594. AND ISO 80369-7.

VALVE SPECIFICATION;

BACK PRESSURE: > 45 PSI, REF. (3.1 BAR). FLOW RATE: 498 ML/ MIN. (29,880 ML/HR) @ 1 PSI, (0.07 BAR) (30 INCHES HEAD HEIGHT). BIOCOMPATABILITY: PASSES ISO 10993, PART 1.

MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP, AND LATEX FREE.

PACKAGING: DOUBLE PLASTIC BAGGED; 1000 PER BAG, 10,000 PER BOX.

POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS

QUALITY CRITERIA
O.D. FLASH; 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLE SPOTS, STAINS; 0.3mm² MAX. NO MORE THAN 3 PER PART.

ASED ON RAW MATERIAL SPECIFICATIONS.									
	DRAWN BY	S.Rogier		DATE 2/5/15		n ®	Halless Da	<u>ل</u> م ما	- ®
	APPROVED BY	D.K		DATE 06/12/24] H	$R^{\mathbb{R}}$	Halkey-Ro	pert	S"
	MATERIAL	See Sheet	t 2.		TITLE				
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH	N/A					<u>SHUT OFF VALVE .</u>		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES:		THIRD AN	THIRD ANGLE PROJECTION		DRAWING NO	°C251001003		D
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAI THREE PLACE DECIM		-(4	7	SCALE 1:1	DO NO	OT SCALE DRAWING	SHEET 1 O	F 2

DRAWING NO. **Customer Drawing** C251001003 D

BILL OF MATERIAL									
STEM RETAINER	MALE LUER	LUER LOCK BODY	BARB CONNECTOR	STEM					
CLEAR POLYPROPYLENE P5M6K080	CLEAR POLYPROPYLENE P5M6K080	CLEAR POLYCARBONATE MAKROLON RX 1805 451118	MAKBOLON BY	CLEAR SILICONE 40 DUROMETER WACKER LR3003/40					

GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL

DATE 2/5/15 DRAWN BY S.Rogier HR® Halkey-Roberts® DATE 06/12/24 APPROVED BY D.K MATERIAL See Sheet 2. **MALE SHUT OFF VALVE .125 BARB** FINISH N/A SIZE THIRD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED: C251001003 DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 0°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005 THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERT OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED. SHEET DO NOT SCALE DRAWING 2 OF 2